



Dart Hawkesbury
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D4030-041
Job Sheet 167243



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Helistream Inc (CHEST01)

3000 Airway Avenue, Suite 350 Costa Mesa, CA, 92626 USA ph:(714) 662-3163 fx:(714) 662-1687.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Stores/Pkg1		11/12/17
100	Packaging	1 pcs		11/16/17	0.00	0.00	Packaging1		11/12/16
110	HandFinish	1 pcs		11/17/17	0.00	1.03	HandFinish4		11/12/17
120	QC	1 pcs		11/17/17	0.00	0.00	QC5		38
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		9-89
140	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21		DEC 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-14A FM138040-40	4	177	0	0
	AN3-16A FM117441	2	35	0	0
	AN310-4 FM138040-50	3	115	0	0
	AN310C4 5000529	2	31	0	0
	AN4-12 FM138409.80 (K2)	3	38	0	0
	AN5-17A 5006308	4	19	0	0
	D2530 F159774	1	16	0	0
	D2535 504107	2	25	0	0
	D2537 F163042	2	33	0	0
	D3913-041 5012909	1	2	0	0
	D3914-041 5012917	1	4	0	0
	D3917-3 5011156	6	64	0	0
	D3953-17 5011766	2	22	0	0
	D3953-19 5018936	1	12	0	0
	D3953-21 F163039	1	14	0	0
	D3953-3 5014257	2	18	0	0
	D3953-7 F161969	2	9	0	0
	D3953-9 5006568 (K1)	2	12	0	0
	D3969-3 5019258	1	11	0	0
	MS21042L3 5016501	6	862	0	0
	MS21042L5 5000558	4	488	0	0
	MS24665-151 5015684	3	95	0	0
	MS24665-300	2	41	0	0
	NAS1149C0432R	2	1,402	0	0
	NAS1149F0332P 5000570	8	3,231	0	0
	NAS1149F0432P 5000685	6	923	0	0
	NAS1149F0563P	4	180	0	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION			
Part No. _____		Rework ☐	Skid-tube ☐		
NCR No. _____		Scrap ☐	Machining ☐		
		Use-as-is ☐	Thermoforming ☐		
		Suspected Unapproved ☐	Large Fab ☐		
Date : _____		Step #: _____		QTY Effective _____	
Description Work Order Deviation					
Root Cause		FA			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defec ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/ ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐		
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐				
OTHER : _____					

PART NO: D4030 - 041
Revision:
Operation:
Change No:
Start up Operation

Mfg Date: 12/14/17
Job No: 167243

Long Basket Assembly (350)



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AEROSPACE
S022043

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Fit/Function ☐
Misaligned/off center ☐

Misread ☐
Turning Sequence ☐